Audio Output Options for Kinetis
Using DMA and PWM, DAC, or I2S Audio Bus

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1 Introduction
Audio output has become an important part of many
embedded applications, such as audio players, voice recorders,
VoIP telephony, smart appliances, and electronic toys. This
application note describes the basic methods of implementing
audio output. Modern MCUs, such as the Kinetis family,
include powerful CPU cores and specialized peripherals that
allow audio reproduction easily, while requiring a minimum of
external hardware.

1.1 Abstract
Audio records are usually stored either in the MCU’s
embedded flash memory, or externally on an SD-card or
external EEPROM IC. They are stored as raw audio samples
or in any compressed audio format. This application note does
not describe the decompression of the compressed audio
records.

The key element of the process is to use a method of
transferring the stream of decompressed audio data to the
desired output while having a minimal CPU load and no signal
dropouts or distortion.

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One of the recommended methods is to use double-buffering and direct memory access (DMA). In this case the audio data can be read and processed by the CPU while the DMA hardware state machine feeds the audio output with audio samples in the background.

Examples of application areas:
- Answering machines
- VoIP telephony
- Safety systems
- Smart medical appliances
- Voice recorders
- Intercoms
- Walkie-talkies
- Electronic toys

2 Double-buffering and DMA

These software and hardware methods are commonly used in applications that require a continuous data flow while using a minimum of CPU cycles.

2.1 Ping-pong buffers

At any one time, one buffer is actively being played (the front buffer), while the second (background) buffer is filled with the new audio samples. When playing is completed, the roles of the two buffers are switched. This is usually accomplished by switching the pointers. See Figure 1 and Figure 2 for details.

2.2 Direct memory access (DMA)

Direct memory access is ensured by the DMA controller, which is a special MCU peripheral capable of transferring large blocks of data between memory locations with no CPU assistance needed.

The software initializes a DMA channel with the DMA transfer attributes, the source and destination memory address, the number of bytes transferred in the minor loop (single memory access) and the number of minor loops inside the major loop, which defines the total size of the transferred data block. The source/destination address is incremented automatically after the completion of every minor loop. When the complete block has been transferred (the major loop done), the IRQ is generated by the DMA channel. Two separated or adjacent physical SRAM memory arrays can be used to create two ping-pong buffers.

Some of the DMA peripherals, such as the eDMA module used on Kinetis devices, allow generation of an IRQ on a half-point transfer event. This means that the IRQ will be generated when half of the total transfers have been done (DMA citer = biter/2) and the next IRQ is requested when the major loop is done (after the last transfer).

In our example, we are using a single DMA source buffer, which is split into two parts (the lower half and the upper half). These two subparts are acting as two ping-pong buffers. The source address is set to the beginning of the DMA source audio buffer. The destination address is the address of the MCU peripheral register responsible for the audio output. In our case it may be a FlexTimer channel value register (PWM duty register), a DAC output data register, or an I2S transmit data register. The source offset and number of bytes (NBYTES) transferred in a single minor loop is equal to two bytes (16 bits), because the source audio samples are 16-bit values.

NOTE
Some additional audio processing such as oversampling, filtering, output dithering, and signal value scaling may be required from the CPU.
When the first of the ping-pong audio buffers is transferred by the DMA channel to the output, the DMA (halfway point) IRQ is generated. The DMA source address points to the second buffer and the first buffer can be loaded with the new audio samples. When the second buffer transfer is completed, an IRQ is generated and the DMA source pointer is automatically rewound to the beginning of the first buffer. For the CPU, this appears as two individual audio buffers, while for the DMA controller these act as a continuous input buffer, which ensures playback with no lags. See Figure 2 for details.

Figure 1. Audio input-output data processing stream
3 Audio output options

Depending on the required audio output quality, there are several output options possible, such as PWM, DAC, or an external audio codec IC through the I2S audio bus. The Kinetis MCU family supports the FlexTimer peripherals, providing several PWM outputs, 12-bit DAC converters, and a specialized I2S peripheral audio bus interface compatible with an external audio codec IC.

As mentioned above, the audio output peripheral options for Kinetis devices are:

- DAC (12-bit)
- PWM (FlexTimer)
- I2S (SAI) bus over an external codec IC

3.1 Advantages of the different solutions

Pulse width modulation (PWM) output with a simple low-pass filter can be used in a cost-sensitive application. The PWM output pins provide enough current to drive the low-impedance speaker directly without an amplifier. Additionally, the current can be boosted by a transistor or op-amp. The key point is to design the output low-pass filter properly considering...
the filter cutoff frequency. The main disadvantage to this solution is that the PWM switching frequency should be set higher than 16 kHz (higher than the audible band). The PWM provides a square signal on the output, which is reconstructed and smoothed as an acoustic signal after going through the low-pass filter and by the inductance of the speaker coil. The PWM timer output compare event can trigger the DMA transfer directly.

Digital-to-analog-converter (DAC) output can generate very smooth signals, so it can provide better results than the PWM. The DAC current output capability is very low (maximum 1 mA), and so it has to be amplified externally. The DAC output register has to be periodically reloaded with a new sample by the DMA channel. A single PIT channel or a FlexTimer channel running in output compare mode, with a period equal to the audio sampling rate, can be used for triggering the DMA.

The Inter-IC Sound (IIS or I2S) bus is a standardized audio data interface commonly used and supported by a number of external audio codec ICs available on the market.

### 3.2 Output signal resolution versus frequency

**PWM output resolution**

With the FlexTimer module, we can generate a PWM output signal with a theoretical resolution of up to 16 bits. If the PWM is used for audio output, the PWM reloading frequency (switching frequency) is equal to the audio output sample rate.

Considering the maximum FlexTimer module input frequency (50 MHz on a Kinetis K60 MCU running on a 100 MHz system clock), we can generate a 16-bit PWM output with a PWM reload frequency up to 50000000 / 65536 = 763 Hz, which is of course too low a switching frequency for the audio signal sample rate.

For instance, if we need an output audio sample rate equal to 22 kHz = 22050 Hz, we will get the following equation: 50000 / 22050 = 2268, which is close to ~ 2048 corresponding to 12 bits of PWM resolution.

**DAC frequency limits**

The Kinetis DAC output resolution is 12-bit only. This means that a 16-bit audio sample value has to be truncated as well.

The DAC setting time is limited. For the Kinetis devices, the data sheet specifies 15–30 µs in hi-speed mode. Practical measurements have confirmed that we can go up to ~50 kHz.

The audio data samples are usually stored in 16-bit signed integer format. For the above-mentioned reasons, the values have to be scaled (converted to an unsigned integer) and divided to the proper size to be compatible with the PWM or DAC outputs. This is done in the software by adding +32768 and bit-shifting to get the desired output resolution.

**Example of output value scaling:**

```c
// Convert an audio sample from 16-bit signed to 12-bit unsigned value for PWM or DAC output
*p_audio_dst++ = ((uint16_t)(audsample + 32768))>>4;
```

**I2S data format**

I2S data is sent from the MSB to the LSB beginning from the second clock cycle after the word select clock transition. The transmitting MSB first allows both the transmitting and receiving devices to not care about the audio precision of the remote device. For instance, if the transmitter is sending 32 bits per channel to a device with only 24 or 16 bits of resolution, the receiving device may simply ignore the extra bits. If the transmitter is sending 16-bit samples per channel to a receiving device with 24 bits of precision, the receiver will simply zero-fill the missing bits. Data words are transferred synchronously at the frequency equal to the audio sample rate.

### 4 Audio signal preprocessing

Depending on the required input and output audio signal quality, these types of basic signal processing can be done in runtime by the CPU.

- Oversampling
4.1 Oversampling

Output oversampling helps avoid aliasing, improves resolution, and reduces noise.

In many applications, a common problem is aliasing. Aliasing causes the presence of higher harmonic components in the signal spectrum. It can be a bit tricky to create an effective analog filter, given the maximum available bandwidth and sharp cutoff, without exceeding the Nyquist frequency (which is half of the original sampling frequency). By increasing the bandwidth of the sampled signal (increasing the sampling frequency), we can create an anti-aliasing filter with less complexity, a sharp cutoff, and a higher effect. The cost of this strategy is that the result is a slower sampler.

4.2 Digital filtering

With fast CPU cores, we can implement a high-order digital filter, which is the easiest and cheapest way compared to the pure analog filter solution. For the anti-aliasing filter, we can calculate a low-pass filter with the cutoff frequency set just below the Nyquist frequency.

Equation 1: \( F_n = \frac{F_s}{2} \)

There are two basic types of digital filters: finite impulse response (FIR) and infinite impulse response (IIR). This document does not deal with the theory of digital filtering. Please refer to available documentation for more details.

In principle, the FIR filters are easier to implement and are always stable (because there is no feedback), at the cost of more CPU cycles and the memory needed for calculation. Moreover, properly implemented FIR filters have a constant group delay, resulting in low signal distortion within the whole signal band.

IIR filters provide a better approximation of the classical analog filters. However, use of an IIR filter has some drawbacks: it may significantly reduce the number of CPU cycles, the implementation is not so straightforward as compared to an FIR, and there is a risk of instability for the high-order filters as well as higher signal distortion. Moreover, the filter coefficients are higher than \( 1.000 \), causing calculation difficulty without floating point support.

FIR / IIR filter coefficients can be easily calculated by specialized PC software filter design tools such as Matlab or QEDesign. See the example of the FIR filter designed in the QEDesign software.
Figure 3. FIR filter frequency char
4.3 Signal dithering

In audio, whenever we go from a high resolution signal to a low resolution signal, there will be a certain quantization error as a result. If we truncate the signal resolution to a lower resolution, for instance from 16 bits to 12 bits, one will notice that because of the small number of quantization steps, there are stair-steps where several consecutive samples can end up at the same level as the result of the lower bit truncation. The original waveform will be quantized such that there are groups of small square waves (stepped signal waveform), but the properties and harmonic distortion are similar to that of square waves. These stair steps in the waveform have an audible effect by adding determinable harmonic distortion at the higher frequencies, which is noticeable as a ringing sound in the original audio record.
Figure 5. 16-bit sine wave truncated to 12 bits (with quantization steps)

The concept of dithering is to add some random noise to the waveform in order to break up the stair-stepped waves. In our working example, we’re dithering 16 bits to 12 bits, so we will add 5 bits of noise. In reality this means that we will add randomly selected numbers from 0–32 to the original signal. (If we work with signed integer values, we will add random values from −16 to +16.) The CPU can generate a set of pseudo-random values by a simple software function with the same statistical probability: this is called the “Rectangular Probability Density Function” (RPDF), the equivalent to the “roll of a die.”

These random numbers, however, can’t be totally random. For the dithering noise, we would rather use numbers generated by the “Triangular Probability Density Function” (TPDF), equivalent to the roll of two dice and the sum of the numbers on the two dice. The reason we use the TPDF as the source of dithering noise is the certain effect.

Let’s consider a DC signal at the halfway of two quantization steps. We want there to be a 50% sure chance that it ends up on one quantization step or the other (the most probable values). If the DC signal is far from one quantization step level and closer to the other, it has a lower probability. In other words, the numbers in the middle of the range between the two quantization steps are randomly generated with the highest probability, and the minimum or maximum values from the range have the lowest probability. Once the samples are filtered at the D/A converter, the end product will yield appropriate results. If we add this noise number to the original 16-bit sample before conversion (bit-shifting by 4) to a 12-bit resolution, we will get a resulting 12-bit waveform with no determinable “stair steps,” and these steps are dithered by random quantization fluctuations of single bits between the two quantization steps.

In the signal spectrum plot (Figure 6) we can see that the higher frequency noise peaks are effectively suppressed. However, the total noise floor will be increased and the sound will be more natural to the human ear.
5 Demo software example

Two example software projects targeted at the Kinetis K60 MCU have been created to demonstrate audio playback performance in the real world. The Freescale Tower system based on the TWR-K60N512 board, and the TWR-PROTO board with customized output analog filter circuits, have been used for demonstration software development and testing.

Both software projects show the playback of an uncompressed mono audio recording stored in memory.

The first simple software project does not run under the operating system, and replays the audio record stored inside the internal MCU flash memory. The second project uses the MQX OS and file system, reading the audio records stored externally in *.wav files located on an SD-card or USB stick. Both software projects can be compiled via the IAR compiler.

For the MQX project, the BSP & PSP stationary libraries, MFS (mqx file system) library, and SD-card driver are reused. Configuration of the DMA, FlexTimer PWM, DAC, and I2S peripherals have been done by bare-metal based drivers. The Freescale MQX OS package has to be installed on the computer.

An audio record is stored in raw form as 16-bit signed integer PCM samples (*.wav format). For the bare-metal project, the length of record is limited by the amount of flash memory available on the device.
Figure 7. Flowchart of demonstration program

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6 Audio output hardware considerations

As mentioned above, for the PWM output, we can use a simple RC filter for reconstruction of the PCM samples. PWM output can provide enough current for driving low-impedance headphones, or an external amplifier input, directly.

6.1 PWM hardware output

The PWM output signal from the FlexTimer output is fed to a simple low-pass RC filter to generate an output voltage. The output voltage is proportional to the average time spent in the High state (a 50% duty cycle is equal to one half of the maximum output voltage, in other words 1.65 V when VDD = 3.3 V). When this is averaged over time, we can reconstruct the original analog signal.

The cutoff frequency has to be set equal to, or just under, the Nyquist frequency, which will additionally suppress the unwanted high frequency noise. Since the application can support different sample rates (8000/11025/16000/22050/44100), we must take into consideration the bandwidth limitation caused by the lower sample rates. A higher PWM frequency can be filtered more easily, but the PWM resolution may be limited.

For instance: if the original signal sampling frequency is 8 kHz, the filter cutoff frequency has to be set to 4 kHz. This ensures that almost the entire audio spectrum is passed through, but the PWM switching frequency and noise is filtered.

These formulae are valid for the RC filter component values:

\[ \text{Equation 2: } f = \frac{1}{2 \times RC} \]

\[ \text{Equation 3: } RC = \frac{1}{2 \times f} \]

Where ‘f’ is the filter cut-off frequency.

In our example (f = 4 kHz), the R = 1.2kΩ and C = 33nF

See the example of a filtered sine wave (500Hz) generated by PWM output and filtered.
6.2 DAC hardware output

The DAC output current is limited, so it has to be amplified. We can use a simple amplifier acting as an analog low-pass filter with a one-stage or a two-stage Op-Amp. Using a low noise op-amp with a fast slew rate is recommended. A simple two-stage op-amp has been designed, simulated, and tested. The following is the design for an 8 kHz cutoff frequency.
6.3 I2S output

The I2S bus can optionally be used as an audio output, feeding the data to an appropriate audio codec IC or a DAC converter with I2S support. In our example, the TWR-AUDIO-SGTL Freescale Tower system audio card has been used. This card is based on the SGTL5000 codec, but any other codec can be used.
7 Conclusion

This document deals with the basics of the audio reproduction possibilities for the Kinetis MCUs. However, it can be re-used as a reference for any other microcontroller-based application that requires simple audio output. The purpose of this application note is not to describe a high-quality audio solution. Elementary techniques and known issues of digital audio processing have been mentioned, but for a more detailed theory, specialized literature resources should be consulted.

8 Testing and validation

For testing and development, the Freescale TOWER modular system has been used.
- TWR-K60N512
- TWR-ELEV
- TWR-PROTO (with customized analog output filter design)

The demonstration software source project is based on the MQX Real-Time Operating System (RTOS). The Freescale TOWER system together with the MQX OS can serve as a smart development platform for embedded MCU applications.

For more information see:
- www.freescale.com/tower
- http://www.towergeeks.org/
- www.freescale.com/mqx

9 References

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References

